The J D Russell Company is able to custom fabricate DURAEDGE to meet your specific needs. We keep common sizes and colors readily available.

Use DURAEDGE Accessories for Tree Rings, End Pieces, and other supplies to customize your DURAEDGE design.

WARRANTY:
The J D Russell Company (hereafter “JDR”) warrants our products to be of good quality and will replace materials found defective, providing however, that the buyer shall examine the goods when received and promptly notify JDR of any defect before the materials are used or incorporated into a structure or project for which they are intended. Unless otherwise agreed upon in writing this warranty shall extend only to comply with specifications set forth for materials manufactured and/or provided by JDR. This warranty is in lieu of all others, expressed or implied, and may not be extended or altered by JDR representatives or by interpretation of written sales information or drawings. JDR distributors, their subsidiaries and representatives may not extend or alter this warranty in any way nor are they authorized to waive or interpret the limitations of this warranty.

STEEL HEADER DETAIL

All steel landscaping shall be _______ wide, _______ deep with _______ stake at the factory as manufactured by The J D Russell Company and under its trademarks.

DURAEDGE STANDARD FINISHES

- Black
- Brown
- Desert Tan
- Uncoated
- Green
- Galvanized (Not Shown)
- Weathered

STANDARD OPTIONS FOR ALL EDGING

<table>
<thead>
<tr>
<th>Thickness</th>
<th>14 Gauge</th>
<th>12 Gauge</th>
<th>3/16”</th>
<th>1/4”</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rolled Top Edge</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Standard Top Edge</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CUSTOM SIZES AVAILABLE UPON REQUEST

OPTIONS ARE SPECIFIC TO EDGE THICKNESS. SEE SPECIFICATION SHEET.

CONTACT:
corporateoffices@jdrussellco.com

SOUTHERN REGION

SOUTHEASTERNWAREHOUSE
& DISTRIBUTION
Jacksonville, Fl 32258
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Fax (270) 826-7018

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Shelby Township, Mi 48318
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Fax (586) 254-8555

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**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>SIZE</th>
<th>14 ga</th>
<th>12 ga</th>
<th>1/8&quot;</th>
<th>3/16&quot;</th>
<th>1/4&quot;</th>
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</thead>
<tbody>
<tr>
<td>DEPTH</td>
<td>6&quot;, 6&quot;</td>
<td>6&quot;, 6&quot;</td>
<td>6&quot;, 6&quot;</td>
<td>6&quot;, 6&quot;</td>
<td>6&quot;, 6&quot;</td>
</tr>
<tr>
<td>LENGTH</td>
<td>8', 10'</td>
<td>10'</td>
<td>10'</td>
<td>10'</td>
<td>10'</td>
</tr>
</tbody>
</table>

**ADDITIONAL COVERAGE**

| 6F | 7", 4" | - | - | - |
| 10F | 9", 4" | - | - | - |
| 15F | 15", 4" | - | 15", 4" | - |

**NUMBER OF STAKES PER PIECE**

| 6F | 4 | 4 | - | - |
| 10F | 4 | 4 | - | - |
| 15F | - | 6 | 6 | 7 |

**STAKE DEPTH**

- 12", 14" (10F & 15F)
- 16" (10F & 15F)

**Self Weathering Steel**

“Weathering steel” is a group of steel alloys developed to eliminate the need for painting. A stable rusted appearance is achieved after months/years of oxidation. While surface oxidation of weathering steel can take upwards of six months, treatments can accelerate this process.

**DURARUST**

DURARUST is our self-weathering version of DURAEDGE. It’s weathered surface protects deeper penetration when left exposed, increasing its resistance to atmospheric corrosion when compared with other steels. The rust finish is a popular alternative to painted edge installations for an industrial or more rustic appearance, or when edging is sought to recede within its natural surroundings.

**SHOT BLAST STEEL PREPARATION**

**STAGE 1**

- After the raw steel is made into punched edging, it’s treated with a detergent pre-wash. This wash removes oils, grease and hard to see contaminates from handling and readies the steel for stage 2 – Shot Blasting.

**STAGE 2**

- Shot blasting is a mechanical method of propelling abrasive material using a centrifugal wheel to remove surface contamination, scale and other impurities from steel prior to powder coating.

**STAGE 3**

- After being completely cleaned and shot blasted, the edging is coated with a high quality TGIC durable powder coating that is compliant to ASTM standards. It is then baked to a highly durable finish. The coating protects the steel from rust and corrosion caused by humidity, rain spray or sunlight ensuring longevity and a high end look for many years to come.

**DURARUST PRODUCTS**

DURARUST products are available unpainted, galvanized or in electrostatically applied green, black or brown powder coat paint.

**DURARUST ADVANTAGES**

- Compared to wood and plastic edging, steel will not become brittle or decay. It is not easily damaged by maintenance equipment and is less expensive when compared with its longevity and labor saving installation costs.

**DURARUST ACCESSORIES**

STAKES – 40 per pack. Available in these gauges & lengths: 10 ga, 9/16" or 4" lengths or 1/8" x 16" length.

START OR END SECTIONS – Should be used at the beginning and end of your edging bed to give a uniform appearance. Each section comes in a 2" length and includes 2 stakes. (In all gauges & thicknesses).

J-STAKES – Used on an end piece or spacer for cut edging. (In all gauges & thicknesses).

CORNERS – Inside or outside are perfect to use whenever a 90 degree angle is desired. Inside corners have the stake pockets on the inside of the edging. Outside corners have the stake pockets inside the edging. Each corner section is a 2" long and two stakes are included. (In all gauges & thicknesses).

**DURARUST PRODUCT LINES**

- DURAEDGE
  - For flex and textured surfaces
  - Perfect for edging on grass, gravel, or dirt areas.
  - Ideal for a rustic or industrial look.

**STANDARD SPECIFICATIONS**

- Gauge: 12 ga
- Length: 10’
- Depth: 6"
- Number of Stakes: 4

**SHOTS BLAST STEEL PREPARATION**

- Steel Stakes:
  - 40 per pack
  - Available in these gauges & lengths:
    - 10 ga, 9/16" or 4" lengths
    - 1/8" x 16" length

**DURARUST ACCESSORIES**

- Universal Corners
- Tree Rings
- Standard Corners
- Steel Stakes
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