The J D Russell Company is able to customize DURAEDGE to meet your specific needs. We keep common sizes and colors readily available. Use DURAEDGE Accessories for Tree Rings, End Pieces, and other supplies to customize your DURAEDGE design.

**STANDARD OPTIONS FOR ALL EDGING**

<table>
<thead>
<tr>
<th>Thickness</th>
<th>9G Gauge</th>
<th>12G Gauge</th>
<th>1/8&quot;</th>
<th>3/16&quot;</th>
<th>1/4&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lengths</td>
<td>8'</td>
<td>10'</td>
<td>16'</td>
<td>20'</td>
<td>24'</td>
</tr>
</tbody>
</table>

**CUSTOM SIZES AVAILABLE UPON REQUEST**

**OPTIMUM AREAS FOR USES AND FINISHES**

- **Standard Top Edge**
- **Rolled Top Edge** (Not shown)

**Cansion Stakes**

- **Soil line**: Below top of header on lawn side.
- **Decomposed granite, decorative stone or specified ground cover**: 4" deep.

**WARRANTY:**

The J D Russell Company (hereafter “JDR”) warrants its products to be of good quality and will replace materials found defective, providing however, that the buyer shall examine the goods when received and promptly notify JDR of any defect before the materials are used or incorporated into a structure or project for which they are intended. Unless otherwise agreed upon in writing this warranty shall extend only to comply with specifications set forth for materials manufactured and/or provided by JDR. This warranty is in lieu of all others, expressed or implied, and may not be extended or altered by JDR representatives or by interpretation of written sales information or drawings. JDR distributors, their sub- and representatives may not extend or alter this warranty in any way nor are they authorized to waive or interpret the limitations of this warranty.

**COMPANY OFFICES**

- **Northern Region**
  - P.O. Box 183471
  - Shelby Township, Mi 48318
  - (586) 254-8500
  - Fax (586) 254-8555

- **Southern Region**
  - P.O. Box 311
  - Farmersville, Tx 75442
  - (270) 826-7008
  - Fax (270) 826-7018

- **Western Region**
  - 5488 Reflex Drive
  - Las Vegas, Nv 89156
  - (520) 742-6194
  - Fax (520) 293-2202

- **SOUTHEASTERN WAREHOUSE & DISTRIBUTION**
  - Jacksonville, Fl 32258
  - (800) 888-6872
  - Fax (270) 826-7018

**CORPORATE OFFICES**

- P.O. Box 36795
- Tucson, Az 85740
- (520) 742-6194 • Fax (520) 293-2202

**Manufactured in the USA**
**DURARUST**

**A-588 STEEL**

*Self Weathering Steel*

“Weathering steel” is a group of steel alloys developed to eliminate the need for painting. A stable rusted appearance is achieved after months/years of oxidation. While surface oxidation of weathering steel can take upwards of six months, treatments can accelerate this process.

DURARUST is our self-weathering version of DURAEDGE. It's weathered surface protects deeper penetration when left exposed, increasing its resistance to atmospheric corrosion when compared with other steels. The rust finish is a popular alternative to painted edging installations for an industrial or more rustic appearance, or when edging is sought to recede within its natural surroundings.

**SHOT BLAST STEEL PREPARATION**

**THE J D RUSSELL COMPANY USES AN EXCLUSIVE 3 STAGE COATING PROCESS.**

**STAGE 1**

After the raw steel is made into punched edging, it’s treated with a detergent pre-wash. This wash removes oils, gross and hard to see contaminants from handling and readies the steel for stage 2 – Shot Blasting.

**STAGE 2**

Shot blasting is a mechanical method of propelling abrasive material using a centrifugal wheel to remove surface contamination, scale and other impurities from steel prior to powder coating. The J D Russell Company is the first and only landscape edging manufacturer in the nation to use the Blastec shot blast system prior to powder coating.

**STAGE 3**

After being completely cleaned and shot blasted, the edging is coated with a high quality TGIC durable powder coating that is compliant to ASTM standards. It is then baked to a highly durable finish. This coating protects the steel from rust and corrosion caused by humidity, heat, spray or sunlight ensuring longevity and a high end look for many years to come.

**DURARUST** products are available unpainted, galvanized or in electrodynamically applied green, black or brown powder coat paint.

DURARUST hot dipped galvanized is recommended where highly corrosive conditions exist like coastal areas.

Compared to wood and plastic edging, steel will not become brittle or decay if it is not badly damaged by maintenance equipment and is less expensive when compared with it's longevity and labor saving installation costs.

DURARUST edging and accessories provide a comprehensive approach to your landscaping needs while assuring a quality, professional landscape project.

**DURAEDGE ACCESSORIES**

**Universal Corners**

**Standard Corners**

**Tree Rings**

**Steel Stakes**

**J-Stakes**

**STEEL STAKES** - 40 per pack. Available in these gauges & lengths: 10 ga, 12” or 14” lengths or 3/16” x 16” length.

**START OR END SECTIONS** - Should be used at the beginning and end of your edging bed to give a uniform appearance. Each section comes in a 2’ length and includes 2 stakes. (In all gauges & thicknesses).

**CORNERS** - Inside or outside are perfect to use whenever a 90 degree angle is desired. Inside corners have the stake pockets on the outside of the edging. Outside corners have the stake pockets inside the edging. Each corner comes in a 2’ long, two stakes are included. (In all gauges & thicknesses).

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